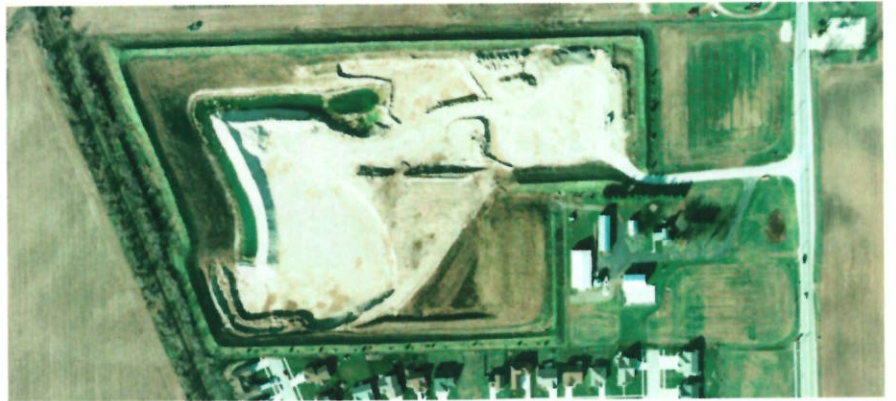


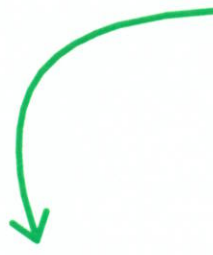
Klahn Site Reclamation Progression
Town of Oregon, Dane County, WI



2008



2012



2013



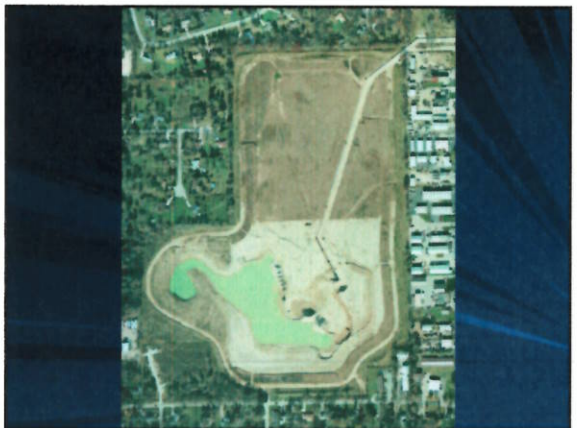
2014













PAYNE & DOLAN, INC.
Midthun Aggregate Site
Intersection of CTH V and CTH I
Town of Vienna, Dane County, Wisconsin

This project involved mining sand & gravel from an agricultural area removing approximately 500,000+ tons over a 5 year period in the late 1980's. After completion of mining the property was reclaimed and returned to agricultural use.

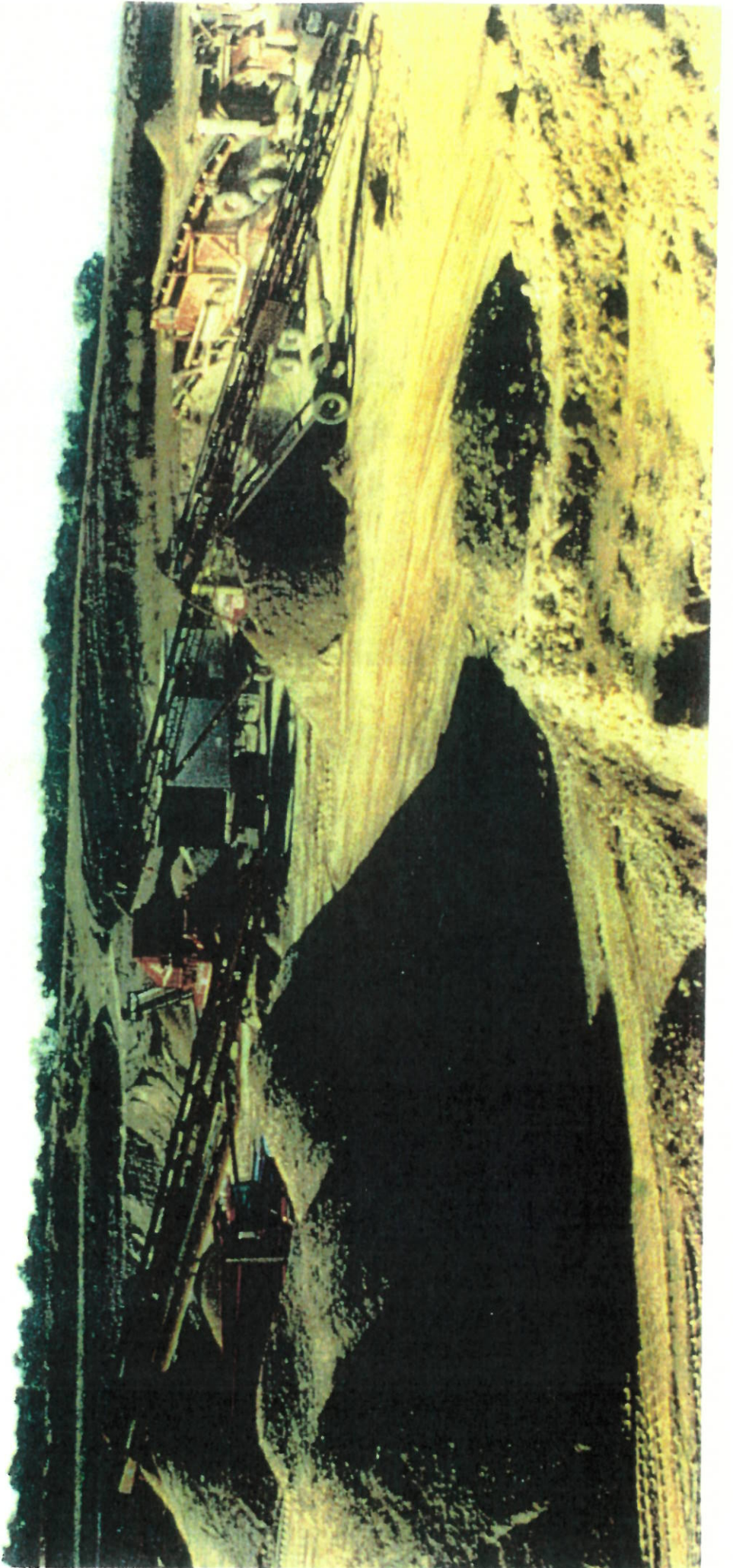
Total Property Size:	Approximately 40 acres
Extraction Size:	Approximately 8 acres
Duration of Project:	5 years in the late 1980's

Site during sand & gravel extraction



Restored site

MIDTHUN PROPERTY
NORWAY GROVE SCHOOL RD.
DANE COUNTY



MIDTHUN PROPERTY
NORWAY GROVE SCHOOL RD.
DANE COUNTY



PAYNE & DOLAN, INC.
Norway Grove Aggregate Site
Intersection of Norway Grove School Road and CTH I
Town of Vienna, Dane County, Wisconsin

Acquired in the early 1970's, this site was used for mining and processing sand & gravel, locating a hot-mix asphalt plant and an office building. This project involved mining over 1 million tons of sand & gravel over a 20 year period. In 1996 the property was reclaimed and is currently being used for a contractor's office and yard. Future development plans include building homes around the pond.



Landscaped Berm

Total Property Size:	Approximately 40 acres
Extraction Size:	Approximately 25 acres
Duration of Project:	20+ years from early 1970's to mid-1990's



Restored gravel pit slope prior to seeding & mulching (1996)



Restored gravel pit slope (2000)

PAYNE & DOLAN, INC.
Jacobsen Aggregate Site
Intersection of Schaal Road and CTH JB
Town of Burlington, Racine County, Wisconsin

Payne & Dolan obtained a Conditional Use Permit to operate this site in 1975. The permit required complete reclamation of the site upon completion of the sand & gravel extraction. Over 5.5 million tons of sand & gravel was extracted and processed over a 16 year period. In 1992, the property was fully reclaimed and returned to agricultural use. Future land use includes residential development.



Restored slope

Total Property Size: Approximately 70 acres
Extraction Size: Approximately 30 acres
Duration of Project: 17 years from early 1975 to 1992.



Looking West



Agricultural Use



Looking North (2000)

PAYNE & DOLAN, INC.
Summit (Darling) Aggregate Site
Delafield Road
Town of Summit, Waukesha County, Wisconsin

Acquired in 1986, Payne & Dolan had a Conditional Use Permit to operate this site until the end of 2000 when the site must be fully reclaimed. Payne & Dolan met the requirements of the permit reclaiming the site in the summer of 2000. This project involved mining over 500,000+ tons of sand & gravel over a 13 year period.



**Overhead view of site in
Fall 1998 showing active
gravel pit with reclamation**

Total Property Size: **Approximately 47 acres**
Extraction Size: **Approximately 18 acres**
Duration of Project: **13 years from early 1988 to 2000**



Restored gravel pit – Looking South



Restored gravel pit – Looking East



Restored gravel pit – Looking North

PAYNE AND DOLAN, INCORPORATED
Bartelt Aggregate Site
Hillside Road
Town of Lisbon, WI

Site Information

Owner: Wayne and Mary Bartelt
W250 N8657 Hillside Road
Town of Lisbon, WI



**Center of Property Looking West
to Existing Ponds**

Total Property Size: Approximately 70 acres

Extraction Limits: Approximately 25 acres

Deposit Depth Above Water: ± 25 feet

Deposit Depth Below Water: ± 25 feet

Prior Use: Farmland with existing ponds, wetlands and environmental corridor

Proposed End Use: Single family residential (by owner)



North Property Line Looking South



Phases I and II

- **Mineral Extraction Above Water Table**
- **Opened July 1995**
- **Completed October 1998**



Phase III

- **Mineral Extraction Below Water Table**
- **Opened October 1998**
- **Completed July 2000**

Extraction of Mineral Aggregate

Approving Authorities:

- Property Owners
- Town of Lisbon
- Waukesha County
- Waukesha County Park & Planning
- Wisconsin Department of Natural Resources

Site Operation

Site Opened: Approximately July 1995

Special Circumstances:

- Existing Pond Surrounding Site
- Existing wetland/environmental corridor
- Existing neighbors
- Material trucked to adjacent site ½ mile away

Material Extracted: Approximately 1 million ton

New Pond Created: Approximately 8 acres

Site Reclaimed: Approximately July 2000



North Property Line Looking South

For information regarding this project please contact:

Scott Batchelor, Area Manager
Payne & Dolan, Inc.
N3 W23650 Badinger Road
Waukesha, WI 53187
(262) 524-1729



Payne & Dolan currently operates Franklin Aggregates, a limestone quarry located in Franklin, Wisconsin. Payne & Dolan recently received approval from the City of Franklin to expand the site. The approval required the processing and operations activities that occurred on grade west of the Root River to be relocated and the area to be reclaimed prior to January 1, 2004. The project included (1) relocating the offices, scale and maintenance facilities to a location north of the Root River; (2) relocating the crushing, processing and stockpiling operations to the floor of the quarry; (3) removing the vehicle and equipment river crossings across the Root River; and (4) reclaiming the 25 acre former operations area.

After the office, scale and maintenance facilities were relocated and the crushing equipment and aggregate stockpiles were removed, clay soils and topsoil were re-distributed across the parcel and fine graded to present a uniform appearance. Upon completion of the fine grading, reclaimed slopes were seeded, fertilized and mulched to establish and maintain a dense self-sustaining vegetative cover. Seeding utilized a blend of grasses consisting of Kentucky Bluegrass, Red Fescue, Hard Fescue, Tall Fescue and perennial Ryegrass. Erosion control measures such as rip-rap, erosion mat, and silt fence were installed to minimize off-site erosion until a dense vegetative cover has been established.





OPERATIONS AREA



RIVER CROSSINGS



Nov. 2002



PDD REQUIREMENTS

Nov. 2003



Relocated
Maintenance Facility
and Scale Facilities

Buildings & River
Crossings Removed

Operations Area
Reclaimed and Seeded

Crushing, Processing &
Stockpiling Operations
Relocated to Quarry Floor